Sauer Compressors

Naval Know-how
for the world market

FOR **NAVY**

Dependable up to 500 bar – anywhere, anytime.

Sauer Compressors for the Navy

- High-Pressure Compressors
- Medium-Pressure Compressors
- Low-Pressure Compressors
- Non-magnetic Compressors

Sauer Compressors for the Navy are developed on the basis of the philosophy that for the maritime market and especially for the navy market special demands exist. This is the reason that maritime or navy users require different solutions compared to industrial applications.

As a result Sauer Navy compressors were developed especially for use on submarines and naval combat ships. This development was based upon established expertise in the production of navy compressors as well as long experience in the production of commercial compressors.

The main requirements of developement are:

- small space requirements,
- light weight,
- reduction of noise and vibration,
- high shock resistance,
- high reliability,
- long maintenance intervals,
- easy service.

Sauer Compressors for the Navy are the answer to these requirements as they incorporate all special features which are vital for naval applications. Constant innovation, such as the development of the WP 5000 range with 100% balanced free inertial forces, ensures the technical leadership neccessary for future naval applications.

Upon request Sauer can provide you a full reference list

More than 18 Aircraft Carriers, e. g. the **USS Dwight D. Eisenhower** equipped with 4 x WP 5000

More than 115 Destroyers and Frigates, e. g. the **US Navy DDX** equipped with 2 x WP 4341 and 2 x WP 65 L

Naval Know-How for the World Market

J.P. Sauer & Sohn Maschinenbau GmbH (formerly Poppe Compressors) have been building special compressors for Navies for over 60 years.

Starting as supplier to the German Navy, Sauer quickly gained a world-wide reputation as a reliable manufacturer of navy compressors. Today more than 55 Navies rely on Sauer compressors.

The reasons for this success are:

- reliability of the compressors,
- knowledge of the special naval demands,
- credibility of the company.

The Sauer compressor product range for naval applications is based on 3 different design principles:

- The Sauer “WP-Design”
- The ELGI-Sauer “EK-Design”
- The Girodin-Sauer “TGM-Design” with swash plate technology

Our Range

4-stage water-cooled high-pressure compressors
up to 400 bar

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2- to 4-stage air-cooled high-pressure compressors
up to 400 bar

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Breathing-air compressors air-cooled
up to 420 bar

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Control- and working-air compressors
up to 10 bar

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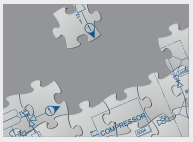
Accessories for high, medium and low pressure



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More than 200 submarines, e.g. **Astute Class** of the Royal British Navy equipped with 2 x WP 5000 and 1 x WP 3232

More than 730 Corvettes and Fast Attack Crafts, e.g. the Brazilian **Inhauma** equipped with 2 x WP 4262

More than 220 Miscellanous Vessels, e.g. the Royal British Navy **Wave Knight** with 2 x WP 200 and 2 x WP 4330

More than 140 MCMV, e.g. the German **MJ 332** equipped with 2 x WP 3232–600

Sauer HP Compressors water-cooled Series up to 400 bar

The Sauer Navy compressors of the series WP 5000 have been specially designed for the use on combat ships destroyers, frigates or submarines. They are available with AC- or DC-motor and can be delivered for surface ships or special highly sophisticated submarine versions. Their special feature is the vertical crankshaft with the 4 cylinders radially arranged around it with the motor direct coupled on top of the compressors.

As an alternative for submarine applications, Sauer offers the unique axial swash type compressor of the TGM design with low space requirement and lowest structure-borne noise emission.

The EK 2 – designed, qualified and manufactured by ELGI-Sauer based on a russian design – offers water-cooled high-pressure compressor technology at smallest space and weight and is especially suited for small vessel.

Technical Data

Water-cooled compressors series ▪ radial/star type ▪ WP 5000/5500

Type	Stages	Cylinder	Speed rpm	Charging Capacity m³/h (FAD)	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
WP 5500 @ 250 bar	4	4	1,170 1,470 1,770	56 68 82	17.2 21.6 26.0	930	970	810	1,325	60 50 60
WP 5000 @ 250 bar	4	4	1,170 1,470 1,770	115 145 175	34.4 43.2 52.0	1,650	1,215	1,095	1,570	50 60 50
WP 5000 @ 400 bar	4	4	1,170 1,470 1,770	120 150 180	43.0 53.0 62.0	1,650	1,215	1,095	1,700	50 60 50

Water-cooled compressors series ▪ vertical single piston ▪ EK type

Type	Stages	Cylinder	Speed rpm	Charging Capacity m³/h (FAD)	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
EK 2 A 2 @ 150 bar	3	1	870 970	14.2 16.2	6.1 7.1	370	1,150	640	715	60 50
EK 2 A 2 @ 200 bar	3	1	870 970	14 16	6.3 7.3	370	1,150	640	715	60 50

Water-cooled compressors series ▪ vertical/in-line type ▪ WP 3230 – 4262

Type	Stages	Cylinder	Speed rpm	Charging Capacity m³/h (FAD)	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
WP 3230–500 @ 230 bar	3	2	970 1,170	25 30	8.0 10.0	650	1,400	750	1,180	50 60
WP 4253/4254 @ 250 bar	4	2	750	80	29.0	1,700	1,700	770	1,280	50/60
WP 4261/4262 @ 250 bar	4	2	750 1,200	80 130	29.0 48.0	1,700 1,800	1,700 1,750	770 770	1,280 1,280	50/60 50/60
WP 4261/4262 @ 350 bar	4	2	800 1,200	80 130	33.0 56.0	1,700 1,800	1,700 1,750	770 770	1,280 1,280	50/60 50/60

Water-cooled & axial swash plate type compressors series TGM (Girodin-Sauer)

Type	Stages	Cylinder	Speed rpm	Charging Capacity m³/h (FAD)	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
TGM 15/30 @ 250 bar	4	4	1,070	15	6.5	360	1,000	650	780	50/60
TGM 60/100 @ 250 bar	4	4	620 850	60 80	20.0 28.0	1,100 1,100	1,135 1,135	940 940	1,300 1,300	50/60 50/60
TGM 150/250 @ 250 bar	4	4	680	150	45.0	2,000	1,800	940	1,500	50/60

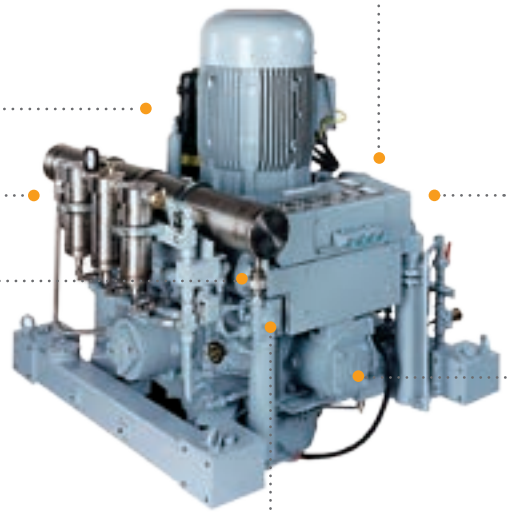
Performance data with 5 % tolerance, referred to 20° C and an air pressure of 1,013 mbar.
Charging Capacity according to international navy standards.

WP 5000 with AC motor and IMD (integrated membrane dryers)

Special suction and delivery dampers available for lowest air borne and pipe noise.

Vertical arrangement of the crankshaft with cylinders radial round it ensures lowest vibration and structure borne noise values.

If requested the compressor can be equipped with a low maintenance Interstage Membrane Dehydrator (IMD) or traditional dessicant dryer in a module.



Material selection for cooling water circuit suitable for most aggressive seawater conditions.
Avoidance of dissimiliar material combination in all parts of the circuit.

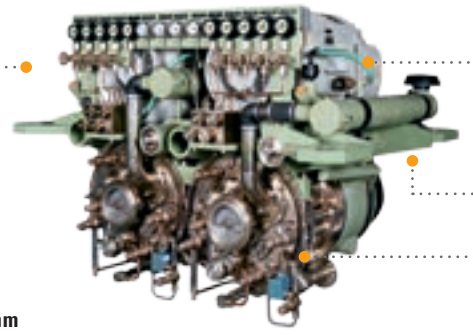
Straight cooler tubes, drawable to both sides of the cooler for easy cleaning and installation. The floating design prevent heat stress in the bundle and consequential damages.

Dry cylinder liners and hermetic separation of the water circuits from the oil – and air circuits for highest reliability.

High-efficient separators after each cooler for best air quality. Oil content in the highpressure air of less than 3 ppm.

TGM 60 – double unit as installed in French Scorpene Submarines

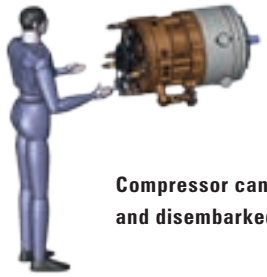
All maintenance and operation can be performed from one side.



Electrical Motor

Base frame with mounting on center of gravitiy level

Compressor in swash plate design



Compressor can easily be embarked and disembarked through DIA 800 mm

EK 2 compressor with 3 stages in one cylinder

Compact water-cooled high-pressure compressor

Sauer HP Compressors air-cooled up to 400 bar

In the year 1955 Sauer delivered the first air-cooled light weight HP compressors 3231N, which can still be seen in the German Museum in Munich as first of its kind. Since then Sauer have delivered more than 1000 air-cooled HP compressors for navy applications which due to their special design, work to full satisfaction of the users.

Main features of Sauer air-cooled HP compressors are:

- Light weight
- Robust design
- Low and easy maintenace
- Maximum pressure 350 bar
- To be delivered in non-magnetic version upon request
- Suitable for breathing air supply
- Drive by AC-, DC- or diesel engine
- Available in semi- or non-magnetic design
- Suitable for ambient temperatures up to +60°C

Technical Data

Air-cooled compressors

Final pressure 40 bar

Type	Stages	Cylinder	Speed rpm	Charging Capacity m³/h	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
WP 22 L	2	2	1,150 1,450 1,750	15.9 20.0 24.0	3.7 4.6 5.7	120	812	600	630	60 50 60
WP 45 L	2	2	1,170 1,450 1,750	38.0 48.0 58.0	8.0 10.0 12.0	310	1,210	745	820	60 50 60
WP 65 L	2	2	1,170 1,450 1,750	52.0 66.0 80.0	10.2 12.8 15.4	320	1,250	745	820	60 50 60
WP 81 L	3	3	1,170 1,470 1,770	63.0 79.0 96.0	13.7 15.8 18.9	415	1,345	945	900	60 50 60

Final pressure 250 bar (data for higherpressures upon request)

Type	Stages	Cylinder	Speed rpm	Charging Capacity m³/h	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
WP 3232	3	3	1,170 1,470	11.0 14.2	5.3 6.8	291	920	710	970	60 50
WP 4331	4	4	1,470 1,770	30.0 36.0	14.2 17.2	480	1,350	720	930	50 60
WP 4341	4	4	1,470 1,770	54.0 65.0	20.5 24.1	530	1,350	860	860	50 60
WP 4351	4	4	1,470 1,770	100.0 120.0	38.0 47.0	900	1,700	990	1,080	50 60

Performance data with 5 % tolerance, referred to 20° C and an air pressure of 1,013 mbar. Charging Capacity according to international navy standards.
Performance data on final pressure deviating from above pressures upon request. Maximum pressure 350 bar.

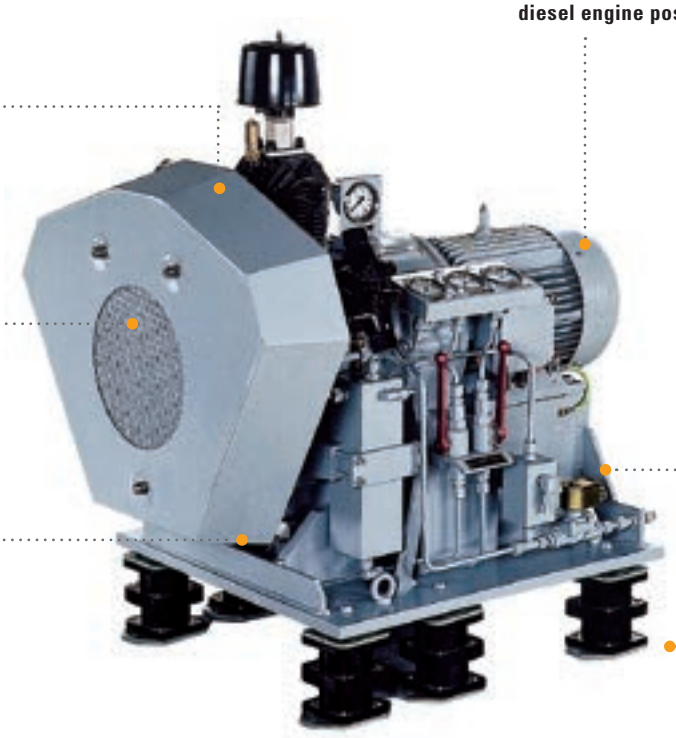
WP 3232 in non-magnetic version for use in MCMV.

High efficient compressor valves for longest maintenance. Easy to maintain.

Suitable for ambient temperatures up to 60°C without reduction of performance

Non-magnetic design with less than 20 nt disturbance uncompensated available upon request

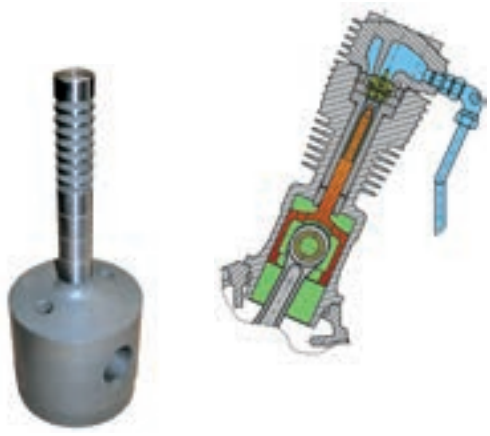
Drive by AC-, DC or diesel engine possible.



Sturdy and robust design. Comparable low weight due to air-cooled design.

Shock-proof according to all international navy standards.

The wellknown Sauer quality – some details



All Sauer Compressors are of direct-drive design. Advantages vs. v-belt drive:

- less maintenance
- higher reliability
- higher efficiency
- less noise

- Simple maintenance due to piston and cylinder each made in one piece
- Low blow-by due to use of multiple classic piston rings
- Best clearance between piston and liner for high reliabilitiy and high temperatures

Sauer breathing-air Compressors air-cooled up to 420 bar

Sauers' quality and leading position in the market for Navy compressors with vertical crankshaft of the series are well known. With the introduction of the unique HP compressor block 'Tornado' this quality and performance is now also available for breathing air compressors. Sauers' Navy breathing air compressors can be delivered according to several shock and vibration standards from simple LRoS rules to highest Navy standards like US Mil Std 901 or German BV0432 and 044.

The heart of each breathing air station is the very robust compressor block – a block which is designed to withstand highest demands as they occur for naval applications such as inclination, shock, vibration and last but not least high temperatures and continous operation.

The vertical arrangement of the running gear of the 'Tornado' models WP3215 and WP4325 has been adopted from the water-cooled WP5000 compressors which are used in submarines, frigates and aircraft carriers. It ensures lowest noise emission and structurebourne noise.

The Sauer breathing air compressor for Navy has everything required for a complete installation: fully automatic electronic control, noise insulation down to 72 db(A), integrated filter, demistor and condensate collecting tank.

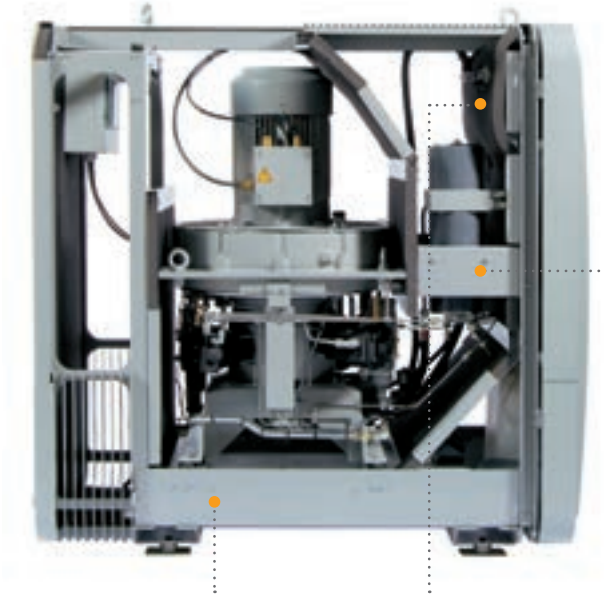
Filtration can be delivered according to all international standards such as DIN EN 12021, BS 4275 and BS 4001 or US CGA Grade D+E and Navy standard FS Grade A+B.

Technical Data

Tornado										
Final pressure 350 bar (max. 420 bar)										
Type	Stages	Cylinder	Speed rpm	Charging Capacity l/min	Power required kW	Weight kg	Length mm	Width mm	Height mm	Frequency Hz
WP 4225 ComSilent	4	4	1,170 1,470 1,770	400 500 600	8.4 10.0 12.0	595	1,580	775	1,525	60 50 60
WP 4341 ComSilent	4	4	1,170 1,470 1,770	1,000 1,200 1,500	15.5 19.0 23.0	1,280	2,200	1,450	1,750	60 50 60
WP 4325 shock-proof	4	4	1,170 1,470 1,770	400 500 600	8.4 10.0 12.0	580	990	1,180	1,215	60 50 60
WP 4341 shock-proof	4	4	1,170 1,470 1,770	1,000 1,200 1,500	15.5 19.0 23.0	780	1,240	1,400	1,400	60 50 60

Performance data with 5 % tolerance, referred to 20 °C and an air pressure of 1,013 mbar.
Breathing air charging rate for stand-alone units as per international naval standard.

Comsilent version of the WP 4325. Proven Sauer quality ready to use in an complete and silent module



Integrated demistor vessel.

Side covers easy to remove for inspection and maintenance.

Optimized cooling air flow: Compressed air treatment and filtration in cold air stream.

Breathing air filtration suitable for all international standards.

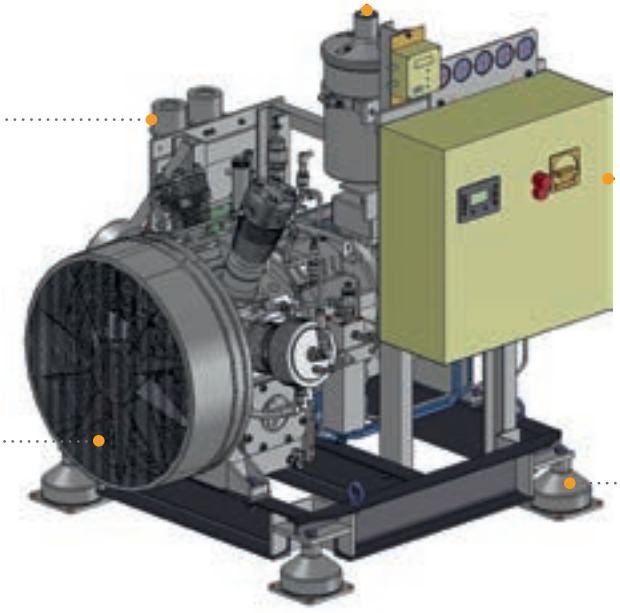
Front door: Easy access to control unit, condensate collecting tank and filter accessories.

Integrated condensate demistor and -collecting tank (20 litres).

Shockproof version of the WP 4341. Compact breathing-air unit to meet the requirements of demanding naval specifications.

Integrated demister vessel

Breathing-air filtration mounted on the unit as per international standards.



Integrated control and starter unit

Air cooling up to + 60 °C ambient temperature

Shockproof as per all international navy standards

Sauer control- and working-air Compressors up to 10 bar

For control and working air applications Sauer can delivered special screw- and piston compressors in naval design. Sauer low pressure air compressors can be delivered according to several shock and vibration standards from simple LRoS rules to highest Navy standards like US Mil Std 901 or German BV0432 and 044. Cooling is available for both screw- and piston compressors by seawater, fresh- or chilled water as well as by air. If required special air treatment can be included in the scope of supply either to be delivered separately or attached to the compressor in a module.

As an alternative to the screw compressors of the SC range Sauer offers direct driven and frequency controlled screw compressors of the SD range. This alternative offers lower maintenance and higher reliability due to missing V-belts. It also allows smaller air receivers due to soft capacity adaption as per the actual demand. The highly reliable Sauer piston compressors offer same advantages and technology as the well-known 30 bar starting-air compressors.

LP Compressor station SC 26 with integrated desiccant dryer. Shockproof, sea-water cooled version.

Technical Data

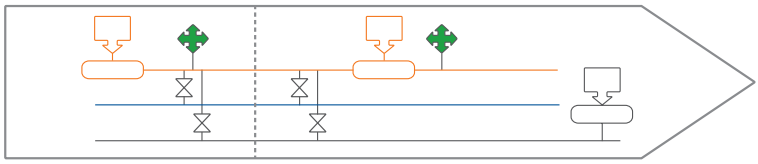
Screw type compressor V-belt driven				Technical Data for a final pressure of **8 bar**				Dimensions		
Type	Version	Final pressure max. bar	Motor speed rpm	Charging* Capacity m³/h	Power consumption kW	Heat Dissipation kJ/sec	Weight kg	Length mm	Width mm	Height mm
SC 26	50 Hz 60 Hz	10	2,930 3,530	148 177	16.0 19.2	17.6 21.1	450	1,270	795	1,070
SC 42	50 Hz 60 Hz	10	2,960 3,550	234 280	28.6 34.3	31.5 37.8	580	1,270	795	1,170
SC 52	50 Hz 60 Hz	10	2,980 3,555	278 334	33.4 40.0	36.7 44.0	595	1,270	795	1,170
Piston compressor				Technical Data for a final pressure of **8 bar**				Dimensions		
Type	Final pressure max. bar	Stages	Cylinder	Speed rpm	Charging Capacity m³/h	Power consumption kW	Heat Dissipation kJ/sec	Weight kg	Length mm	Width mm	Height mm
WP 146 L air-cooled	10	2	2	1,170 1,470 1,770	116 150 175	17 21 25	19 23 28	850 850 850	1,420	870	880
WP 226 L air-cooled	10	2	2	1,170 1,470 1,770	220 280 330	30 36 42	33 40 46	880 880 880	1,735	1,030	1,020
WP 200 water-cooled	15	2	2	1,170 1,470 1,770	144 177 214	23 28 34	30** 37** 45**	770 800 800	1,500	1,000	890

Performance data with 5% tolerance, referred to 20° C and an air pressure of 1,013 mbar. Capacity of screw-type compressors according to DIN-ISO 1945. Weights and dimensions for standard units with three-phase A. C. motor, IP 54, and flexible mounting. Water-cooled screw-type compressors upon request.
* Larger capacity up to 2,000 m³/h or capacity for other final pressures upon request. | ** Cooling water demand for delta Δ t = 10 °C

Accessories for Central High Pressure Air Systems

The selection of a centralized high pressure system in your warship will provide lowest trough life-time-costs for and is a prequisite for an up-to-date and affordable warship design.

The centralized air-system provides air for all consumers via a ring-main directly or if required through pressure reducing stations. It is versatile and flexible even if in a later stage of the design or operation other consumers requiring air supply will be installed. Space and weight is considerably lower than the alternative “point of use” system which requires dedicated air compressors for each application in a warship. Whilst also initial costs are reduced – the major savings in design and opertion will come through the reduced number of compressors installed.



- **lowest capital costs**
- **lowest ILS costs**
- **lowest maintenance costs**

- Pressure reducing stations in shockproof design to generate MP and LP air from the centralized up ring-main.

Reduced number of maintenance intensive o-ring sealings

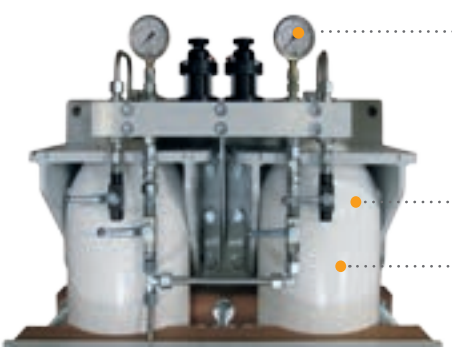
Standard valves and fittings – easy to maintain

- Breathing-air filtration systems as per all international naval standards

Cartridge housings in stainless steel

Single or multiple cartridges available

- High pressure air bottle racks with multiple standard 50 litres air flasks in shock proof design.



Equipped with pressure gauges, safety valves and drainage

Easy to exchange standard 50 litre flasks

Vertical arrangement for reliable drainage of receiver

- Breathing-air filling boxes to protect crew in shockproof design

Filling panel for 200 and 300 bar

Approved as NFPA 1901

Your local agent:

J.P. Sauer & Sohn Maschinenbau GmbH
Postfach 92 13, 24157 Kiel

TELEFON 04 31/39 40-0
TELEFAX 04 31/39 40-24
E-MAIL info@sauersohn.de
WEB www.sauercompressors.com

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